

Garant
"5 in 1" drilling and turning tool 1.5×D, right-hand, Ø DC: 11mm

Order data

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| Order number | 268463 11 |
| GTIN | 4045197470010 |
| Item class | 21K |

Description
Version:

With internal cooling.
Plain shank.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Technical description

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| Shank Ø D _s | 16 mm |
| Bore Ø tolerance D | 0/+0.27 mm |
| Nominal Ø D | 11 mm |
| Pack of insert screws | 269028 32 |
| Indexable insert No. 268472 – 268496 | WCHX 0602.. |
| Reach L ₁ | 16.5 mm |
| Overall length L | 100 mm |
| Series | "5 in 1" |
| Application type | right-hand |
| Through-coolant | yes |

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|-----------------|------------|
| Type of product | Boring bar |
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Accessories

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| Set of insert screws Type 32 | 269028 32 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659957 500 |
| PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX8 | 674248 TX8 |